HSS Ground UNEF (Extra Fine) Hand Taps

Taper

Second

Bottom-Plug

HSS Ground UNEF (Extra Fine) Hand Taps																	
Thread	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	13/16	7/8	15/16	1	1-1/16	1-1/8	1-3/16	1-1/4
T.P.I.	32	32	32	28	28	24	24	24	20	20	20	20	20	18	18	–	18
Tapping Drill Dia	5.70	7.25	8.85	10.35	11.80	13.40	15.00	16.60	18.00	19.60	21.15	22.70	24.30	25.80	27.35	–	30.55

Thread	1-5/16	1-3/8	1-7/16	1-1/2	1-9/16	1-5/8											
T.P.I.	18	18	18	18	18	18											
Tapping Drill Dia	32.10	33.70	35.30	36.90	38.55	40.10											